

SMALL FAB

6910



Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

RBEM632V3008102-10

Job Sheet 180309

SHIP 21  
1-23DAS  
13  
9-89

Part No: RBEM632V3008102-10

Job Qty: 2 ea

Part Name: Press



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3008102 Rev. C IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off          |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                   |
| 90    | Start up Operation | 2 Ea  | 7/16/18    | 7/16/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | MLL               |
| 100   | Small Fab          | 2 pcs | 7/16/18    | 7/16/18  | 0.00      | 0.10    | Small Fab-9           |           | MLL               |
| 110   | QC                 | 2 pcs | 7/16/18    | 7/16/18  | 0.00      | 0.00    | QC5                   |           | MLL               |
| 130   | Packaging          | 2 pcs | 7/16/18    | 7/16/18  | 0.00      | 0.00    | Packaging3-2          |           | MLL               |
| 140   | QC21-SA            | 2 Ea  | 7/16/18    | 7/16/18  | 0.00      | 0.00    | QC21                  |           | DAS<br>21<br>9-89 |

Part Op 100 - Assemble as per DWG. See note 9 and 10.  
Descriptions: 130 - IDENTIFY AND STOCK

AUG 08 2018

## Job BOM

| Part / Item        | Component Name  | Quantity    | Operation             | Container |
|--------------------|-----------------|-------------|-----------------------|-----------|
| 91801A260          | Flat Head Screw | 2 (1 ea)    | 90-Start up Operation | 5091254   |
| RBEM632V3008102-11 | Disk            | 2 Ea (1 ea) | 90-Start up Operation | 50180317  |
| RBEM632V3008102-12 | Bolt Modified   | 2 Ea (1 ea) | 90-Start up Operation | 5095235   |

## Job Allocations

| Operation             | Component Part     | Required | Inventory | Allocated |
|-----------------------|--------------------|----------|-----------|-----------|
| 90-Start up Operation | 91801A260          | 2 ✓      | 0         | 0         |
|                       | RBEM632V3008102-11 | 2        | 0         | 0         |
|                       | RBEM632V3008102-12 | 2        | 0         | 0         |

180317  
180318

P10: 040421

## Part Specifications

Specifications could not be found.

Plex 7/4/18 1:11 PM dart.logan.david



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**Container No: S100068**



**Part: RBEM632V3008102-10**

**Job No: 180309**

**Serial No/Batch: S100068**

**Revision: C**

**Inspector:**

**Exp Date:**

**Instructions:**

**Date: 08/08/18**

| ITEM # | QTY | PART #                      | PART TITLE                               |
|--------|-----|-----------------------------|------------------------------------------|
| -11    | 1   | RBEM632V3008102-11          | DISC                                     |
| -12    | 1   | RBEM632V3008102-12          | BOLT MODIFIED                            |
| 18     | 1   | McMaster#91801A260 OR EQUIV | SS FLAT HEAD SCREW M5 x 0.8mm x 16mm LG. |

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 180309  
20180710



RBEM632V3008102-10 PRESS

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"  
X.XX = +/- 0.01" / +/- 0.5"  
X.XXX = +/- 0.005" / +/- 0.1"  
X.XXXX = +/- 0.0005" / +/- 0.05"  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 18 THEN ASSEMBLE WITH ITEM -12 AND REMOVE EXCESS
- 10) INSTALL ITEM 18 UNTIL SCREW IS FULLY SEATED ON ITEM -11

|                                                                                                                                                                                                                                                                                          |               |                             |                |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----------------------------|----------------|
| DESIGN                                                                                                                                                                                                                                                                                   | VM            | <b>DART AEROSPACE LTD</b>   |                |
| DRAWN                                                                                                                                                                                                                                                                                    | KPT           | HAWKESBURY, ONTARIO, CANADA |                |
| CHECKED                                                                                                                                                                                                                                                                                  | <i>M. Lee</i> | TOOL PART #                 | REV. C         |
| MFG. APPR.                                                                                                                                                                                                                                                                               | DP            | <b>RBEM632V3008102</b>      | SHEET 11 OF 13 |
| APPROVED                                                                                                                                                                                                                                                                                 | <i>M. Lee</i> | TITLE                       | SCALE          |
| DATE 6/6/2018                                                                                                                                                                                                                                                                            |               | OUTPUT FLANGE SEAL EXCHANGE | NTS            |
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